



SC40ST
SC40SQST

SC60ST
SC60SQST

SC80ST
SC80SQST

SC44ST
SC44SQST

SC64ST
SC64SQST

SC84ST
SC84SQST

ADDITIONAL CHARGES AND INFORMATION	
STANDARD LEAD-TIME	20-25 business days after proof approval (up-to 120M)
PRINT REGISTRATION	Allow up to 1/64" movement between ink colors
RUSH SERVICE	Not available
PRESS STOPS	(available on orders of 30M. 15M min. per press stop) \$75.00(V) to change first imprint or ink color \$31.25(V) each additional ink color or imprint
SPECIAL PACKAGING	Call for quote
SET-UP CHARGE	\$25.00(V) PER COLOR
PMS COLOR INK MIX CHARGE	\$20.00(V) PER ORDER
METALLIC INK UP-CHARGE	\$3.00(V) PER THOUSAND
PROOFS:	No charge for the first + one revision.
(Fax or electronic)	(2-3 business day lead time)
PRODUCTION PROOFS:	Not available

Item#	Type	Case Wgt	Case/ Pkg	Case Dim. Length x Width x Depth	Imprint Area Width x Height	Max. Colors
SC40ST	Round	30lbs.	5000/125	19"x15"x10"	Full coverage	4
SC40SQST	Square	35lbs.	125	19"x15"x10"	Full coverage	4
SC60ST	Round	32lbs.	3400/85	19"x15"x10"	Full coverage	4
SC60SQST	Square	40lbs.	85	19"x15"x10"	Full coverage	4
SC80ST	Round	30lbs.	2400/60	19"x15"x10"	Full coverage	4
SC80SQST	Square	37lbs.	60	19"x15"x10"	Full coverage	4
SC44ST	Round	38lbs.	5000/125	21"x17"x10"	Full coverage	4
SC44SQST	Square	48lbs.	125	21"x17"x10"	Full coverage	4
SC64ST	Round	41lbs.	3400/85	21"x17"x10"	Full coverage	4
SC64SQST	Square	51lbs.	85	21"x17"x10"	Full coverage	4
SC84ST	Round	42lbs.	2400/60	21"x17"x10"	Full coverage	4
SC84SQST	Square	49lbs.	60	21"x17"x10"	Full coverage	4

Price Per/M (thousand) - Includes 1-Color Print (5U)

Item #	Item Description	10M	25M	50M	100M	250M
SC40ST	Round 40 pt. High Density Pulp	\$146.28	\$73.08	\$57.89	\$33.00	\$26.63
SC40SQST	Square Board Coasters, 3.5"					
SC60ST	Round 60 pt. High Density Pulp	\$156.35	\$81.88	\$65.25	\$40.43	\$33.92
SC60SQST	Square Board Coasters, 3.5"					
SC80ST	Round 80 pt. High Density Pulp	\$175.53	\$98.11	\$89.36	\$54.19	\$44.56
SC80SQST	Square Board Coasters, 3.5"					
SC44ST	Round 40 pt. High Density Pulp	\$150.50	\$79.24	\$64.73	\$39.94	\$33.66
SC44SQST	Square Board Coasters, 4"					
SC64ST	Round 60 pt. High Density Pulp	\$160.65	\$89.33	\$74.07	\$49.85	\$43.45
SC64SQST	Square Board Coasters, 4"					
SC84ST	Round 80 pt. High Density Pulp	\$192.59	\$113.82	\$102.05	\$66.95	\$57.63
SC84SQST	Square Board Coasters, 4"					
	Add for 1st side each add'l color	\$59.43	\$24.10	\$10.87	\$5.74	\$2.50
	Add for second side 1st common color	\$68.53	\$29.07	\$17.89	\$9.39	\$8.12
	Add for 2nd side each additional common color	\$38.50	\$19.20	\$4.23	\$2.28	\$1.21

Common color=second side ink colors that are common to the first side.
(If second side colors are NOT common, additional charges will apply.)