B12CS

B12MS

D52CS

D52MS

DEBOSS & FOIL STAMP OPTION
Available on TK Cups-Sorg's Express line napkins only.
Maximum imprint area: 3" x 3".
Standard foil: gold, silver, white, red, blue.
Other colors: By request add 10 days to standard lead time.

ADDITIONAL CHARGES AND INFORMATION	
STANDARD LEAD-TIME	6 business days after proof approval (up-to 5M)
PRINT REGISTRATION	On 2 color imprints, please space colors 1/4" to allow 1/8" max. movement between each color (tight registration is not possible due to movement on press)
RUSH SERVICE	Call to check availability
"DOUBLE RUSH"	$40.00(v) PER ORDER (4-5 business days after proof approval)
"TRIPLE RUSH"	$55.00(v) PER ORDER (2-3 business days after proof approval)
PRESS STOPS	$25.00(v) PER PRESS STOP (to change ink color or design)
SPECIAL PACKAGING	$0.40(V) PER PACKAGE (10-50 count poly bag)
SET-UP CHARGE	$25.00(v) PER COLOR
PMS COLOR INK MIX CHARGE	$20.00(v) PER ORDER
METALLIC INK UP-CHARGE	$15.00(v) PER ORDER
PROOFS: (Fax or electronic)	No charge for the first + one revision. (48 hour lead time)
PRODUCTION PROOFS:	$25.00(v) PER COLOR plus set-up charges

Item#	Case Wgt	Case/ Pkg	Case Dim. Length x Width x Depth	Imprint Area Width x Height	Max. Colors
B12MS	6lbs.	1000/ case	16"x11"x6"	$3^{1/4}$"x$3^{3/8}$" Front panel only	2
B12CS	6lbs.	1000/ case	16"x11"x6"	$3^{1/4}$"x$3^{3/8}$" Front panel only	2
D52MS	15lbs.	1000/ case	18"x16"x8"	$3^{1/2}$"x$5^{1/4}$" Back panel only	2
D52CS	15lbs.	1000/ case	18"x16"x8"	$3^{1/2}$"x$5^{1/4}$" Back panel only	2

Price Per Piece - Includes 1-Color Print (6R)

Item #	Item Description	100	250	500	1M	2.5M	5M
B12MS	Colored 2-Ply Beverage Napkins Light-Tone Colors 1/4 Fold 5"x5" Folded, 10"x10" open	$.343	$.266	$.249	$.181	$.141	$.128
B12CS	Colored 2-Ply Beverage Napkins Deep-Tone Colors 1/4 Fold 5"x5" Folded, 10"x10" open	$.353	$.270	$.251	$.182	$.142	$.129
D52MS	Colored 2-Ply Dinner Napkins Light-Tone Colors 1/8 Fold 4 $^{1/2}$"x7 $^{1/2}$" Folded, 15"x17" open	$.459	$.411	$.403	$.297	$.230	$.207
D52CS	Colored 2-Ply Dinner Napkins Deep-Tone Colors 1/8 Fold 4 $^{1/2}$"x7 $^{1/2}$" Folded, 15"x17" open	$.520	$.472	$.440	$.319	$.250	$.230
Add for second ink color		$.213	$.140	$.121	$.087	$.074	$.061

Foil stamping option: Add $.030(v) per piece. Add $50.00(v) die charge(replaces set-up charge).

Deboss option: Add $50.00(v) die charge(replaces set-up charge).

Production Note:

See Page 12 for information concerning tight registration on Express Line Napkins.